



Adjustable Reamers

by TOOLFAB

REPLACEMENT PARTS & ACCESSORIES

Replaceable Blades

WHEN ORDERING BLADES, BE SURE TO SPECIFY:

- HOW MANY BLADES ARE DESIRED
- BLADE SIZE NUMBER
- REAMER PART NUMBER WITH WHICH THE BLADES ARE TO BE USED
- SPECIFY HIGH-SPEED STEEL OR CARBIDE-TIPPED

| BLADE SIZE NUMBER | REAMER NO. 90 & 91 DIAMETER (inches) | REAMER NO. 94 DIAMETER (inches) | NO. OF BLADES/SET |
|-------------------|--------------------------------------|---------------------------------|-------------------|
| 0 | 5/8 to 3/4 | - | 4 |
| 0 | 3/4 to 15/16 | - | 6 |
| 1 | 15/16 to 1 | 1-3/16 to 1-1/4 | 6 |
| 2 | 1-1/16 to 1-1/4 | 1-5/16 to 1-3/8 | 6 |
| 3 | 1-5/16 to 1-1/2 | 1-7/16 to 1-3/4 | 6 |
| 4 | 1-9/16 to 2 | 1-13/16 to 2 | 6 |
| 5 | 2-1/16 to 2-3/8 | 2-1/16 to 2-1/2 | 6 |
| 6 | 2-7/16 to 3 | 2-9/16 to 3-1/8 | 6 |
| 6 | - | 3-3/16 to 4-1/8 | 8 |
| 6 | - | 4-3/16 to 5-1/4 | 10 |
| 6 | - | 5-5/16 to 6 | 12 |



Reamer Screws

WHEN ORDERING SCREWS BE SURE TO SPECIFY:

- SCREW PART NUMBER (SEE TABLE BELOW)
- HOW MANY SCREWS ARE DESIRED

| SCREW PART NO. | SCREW SIZE NUMBER |
|----------------|-------------------|
| 600020 | 0 |
| 600025 | 1 |
| 600026 | 1A |
| 600027 | 2 |
| 600028 | 3 |
| 600029 | 3B |
| 600030 | 3C |
| 600031 | 3D |
| 600032 | 4 |
| 600033 | 4A |
| 600034 | 4B |
| 600035 | 4C |
| 600036 | 5 |
| 600037 | 5A |



Reamer Pins

WHEN ORDERING PINS, BE SURE TO SPECIFY:

- PIN PART NUMBER (SEE TABLE BELOW)
- HOW MANY PINS ARE DESIRED

| PART NO. | PIN SIZE NUMBER | DIAMETER OF PIN (inches) | REAMER NO. 90 & 91 DIAMETER (inches) | REAMER NO. 94 DIAMETER (inches) |
|----------|-----------------|--------------------------|--------------------------------------|---------------------------------|
| 600040 | 1 | 5/64 | 15/16 to 1 | 1-3/16 to 1-1/4 |
| 600041 | 2 | 3/32 | 1-1/16 to 1-1/4 | 1-5/16 to 1-3/8 |
| 600042 | 3 | 1/8 | 1-5/16 to 2 | 1-7/16 to 2 |
| 600043 | 4 | 5/32 | 2-1/16 to 2-3/8 | 2-1/16 to 2-1/2 |
| 600044 | 5 | 3/16 | 2-7/16 to 3 | 2-9/16 to 6 |



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REPLACEMENT PARTS & ACCESSORIES (cont'd)

Reamer Arbors

WHEN ORDERING ARBORS, BE SURE TO SPECIFY:

- HOW MANY ARBORS ARE DESIRED
- ARBOR PART NUMBER (SEE TABLE BELOW)

| M-40/STRAIGHT SHANK PART NO. | M-41/TAPER SHANK PART NO. | ARBOR SIZE NUMBER | REAMER NO. 94 DIAMETER (inches) | OVERALL LENGTH (inches) | REAMER HOLE DIAMETER -LARGE END (inches) | WIDTH OF DRIVING KEY (inches) | M-40 SHANK DIAMETER (inches) | M-41 MORSE TAPER NUMBER | ARBOR KEYS PART NO. |
|------------------------------|---------------------------|-------------------|---------------------------------|-------------------------|--|-------------------------------|------------------------------|-------------------------|---------------------|
| 422725 | 422740 | 70 | 1-3/16 to 1-1/4 | 10 | .375 | .240 | 3/4 | 2 | 200445 |
| 422726 | 422741 | 71 | 1-5/16 to 1-1/2 | 10 | .500 | .240 | 1 | 3 | 200445 |
| 422727 | 422742 | 72 | 1-9/16 to 1-7/8 | 11 | .625 | .240 | 1 | 3 | 200446 |
| 422728 | 422743 | 73 | 1-15/16 to 2-1/4 | 12 | .750 | .240 | 1-1/4 | 4 | 200446 |
| 422729 | 422744 | 74 | 2-5/16 to 2-3/8 | 13 | .875 | .240 | 1-1/4 | 4 | 200446 |
| 422730 | 422745 | 75 | 2-7/16 to 2-5/8 | 13.5 | 1.000 | .300 | 1-1/4 | 4 | 200447 |
| 422731 | 422746 | 76 | 2-11/16 to 2-3/4 | 14 | 1.125 | .360 | 1-3/8 | 4 | 200448 |
| 422732 | 422747 | 77 | 2-13/16 to 2-7/8 | 14.5 | 1.250 | .360 | 1-3/4 | 5 | 200448 |
| 422733 | 422748 | 78 | 2-15/16 to 3-1/4 | 15 | 1.375 | .360 | 1-3/4 | 5 | 200448 |
| 422734 | 422749 | 79 | 3-5/16 to 3-5/8 | 15.5 | 1.500 | .415 | 1-3/4 | 5 | 200449 |
| 422735 | 422750 | 80 | 3-11/16 to 3-3/4 | 16 | 1.625 | .480 | 2 | 5 | 200450 |
| 422736 | 422751 | 81 | 3-13/16 to 4 | 16.5 | 1.875 | .480 | 2 | 5 | 200450 |
| 422737 | 422752 | 82 | 4-1/16 to 4-5/8 | 17 | 2.000 | .605 | 2-1/4 | 5 | 200451 |
| 422738 | 422753 | 83 | 4-11/16 to 5-1/4 | 17.5 | 2.250 | .730 | 2-1/2 | 5 | 200452 |
| 422739 | 422754 | 84 | 5-5/16 to 6 | 18 | 2.500 | .730 | 2-3/4 | 5 | 200452 |

| BLADE COLLAR PART NO. | JAM COLLAR PART NO. | TAP SIZE | REAMER NO. 90 & 91 DIAMETER (inches) | REAMER NO. 94 DIAMETER (inches) |
|-----------------------|---------------------|----------|--------------------------------------|---------------------------------|
| 200298 | N/A | 1/2 | 5/8 | - |
| 200299 | N/A | 9/16 | 3/4 | - |
| 200301 | 200328 | 3/4 | 15/16 | - |
| 200302 | 200329 | 25/32 | 1 | - |
| 200303 | 200330 | 13/16 | - | - |
| 200304 | 200331 | 27/32 | 1-1/16 | - |
| 200305 | 200332 | 7/8 | - | 1-3/16 - 1-1/4 |
| 200306 | 200333 | 29/32 | 1-1/8 | - |
| 200307 | 200334 | 31/32 | 1-3/16 | - |
| 200308 | 200335 | 1 | 1-1/4 | - |
| 200309 | 200336 | 1 | 1-5/16 - 1-3/8 | 1-5/16 - 1-3/8 |
| 200310 | 200337 | 1-1/16 | 1-7/16 - 1-1/2 | 1-7/16 - 1-1/2 |
| 200311 | 200338 | 1-1/8 | - | - |
| 200312 | 200339 | 1-3/16 | 1-9/16 - 1-5/8 | 1-9/16 - 1-5/8 |
| 200313 | 200340 | 1-5/16 | 1-11/16 - 1-7/8 | 1-11/16 - 1-7/8 |
| 200314 | 200341 | 1-7/16 | 1-15/16 - 2-1/8 | 1-15/16 - 2-1/8 |
| 200315 | 200342 | 1-11/16 | 2-3/16 - 2-3/8 | 2-3/16 - 2-3/8 |
| 200316 | 200343 | 1-7/8 | 2-7/16 - 2-5/8 | 2-7/16 - 2-5/8 |
| 200317 | 200344 | 2-1/8 | 2-11/16 - 2-3/4 | 2-11/16 - 2-3/4 |
| 200318 | 200345 | 2-1/4 | 2-13/16 - 3 | 2-13/16 - 3 |
| 200319 | 200346 | 2-1/2 | - | 3-1/16 - 3-3/8 |
| 200320 | 200347 | 2-7/8 | - | 3-7/16 - 3-3/4 |
| 200321 | 200348 | 3-1/4 | - | 3-13/16 - 4-1/8 |
| 200322 | 200349 | 3-9/16 | - | 4-3/16 - 4-1/2 |
| 200323 | 200350 | 4 | - | 4-9/16 - 4-7/8 |
| 200324 | 200351 | 4-1/4 | - | 4-15/16 - 5-1/4 |
| 200325 | 200352 | 4-5/8 | - | 5-5/16 - 5-5/8 |
| 200326 | 200353 | 5 | - | 5-11/16 - 6 |

Reamer Blade Collars and Jam Collars

WHEN ORDERING BLADE AND JAM COLLARS, BE SURE TO SPECIFY:

- HOW MANY COLLARS ARE DESIRED
- COLLAR PART NUMBER (SEE TABLE)

