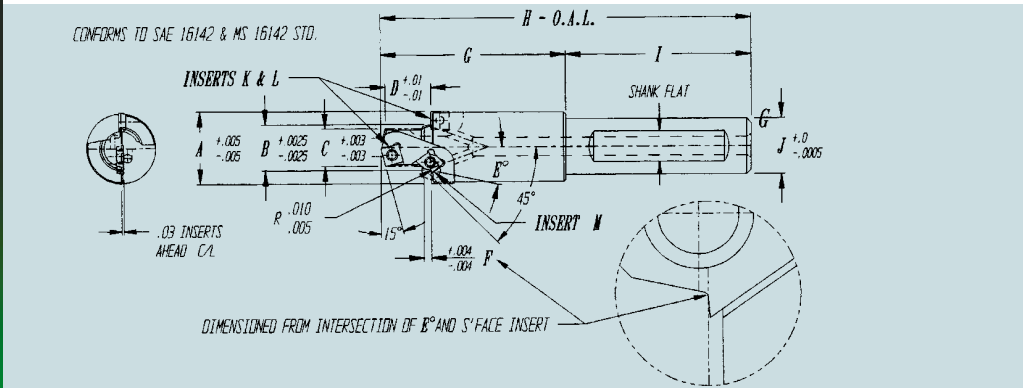


INDEXABLE
PortTools (inch)



4



TOOL FAB MANUFACTURES WORLD-CLASS INDEXABLE PORT TOOLS TO MEET HIGH-PERFORMANCE AND CONSISTENT PRODUCTION REQUIREMENTS.

- PRECISION-GROUND CARBIDE INSERTS ENSURE A HIGH DEGREE OF REPEATABILITY FOR HIGH-VOLUME, CLOSE-TOLERANCE PART PRODUCTION.
- COOLANT-THROUGH DESIGN FOR EFFICIENT OPERATION.
- SPECIAL SIZES CAN BE DESIGNED AND MANUFACTURED UPON REQUEST.
- CONFORMS TO SAE 16142, SAE J514, SAE 1926/1, AND MS16142 SPECS.

TOOL NO.	THREAD SIZE	TUBE SIZE	A DIAMETER	B DIAMETER	C DIAMETER	D LENGTH	E DEGREES	F LENGTH
TF 04711	7/16" - 20	#4 * 1/4" DD	.875	.4895	.390	.555	12°	.1025
TF 04712	1/2" - 20	#5 * 5/16" DD	.940	.5525	.452	.555	12°	.1025
TF 04713	9/16" - 18	#6 * 3/8" DD	.980	.6185	.508	.620	12°	.1025
TF 04714	3/4" - 16	#8 * 1/2" DD	1.200	.8135	.690	.700	15°	.1075
TF 04715	7/8" - 14	#10 * 5/8" DD	1.355	.9445	.808	.790	15°	.1075
TF 04716	1-1/16" - 12	#12 * 3/4" DD	1.640	1.1505	.984	.915	15°	.1385
TF 04717	1-3/16" - 12	#14 * 7/8" DD	1.790	1.2755	1.108	.915	15°	.1385
TF 04718	1-5/16" - 12	#16 * 1" DD	1.930	1.4005	1.235	.915	15°	.1385
TF 04719	1-5/8" - 12	#20 * 1-1/4" DD	2.300	1.7155	1.545	.915	15°	.1385
TF 04720	1-7/8" - 12	#24 * 1-1/2" DD	2.575	1.9645	1.795	.915	15°	.1385
TF 04721	2-1/2" - 12	#32 * 2" DD	3.500	2.5895	2.420	.915	15°	.1385

TOOL NO.	G LENGTH	H LENGTH	I LENGTH	J DIAMETER	INSERT K & L	INSERT M	TORX SCREW	TORX WRENCH
TF 04711	2-1/2"	5"	2-1/2"	.7499	TF 04750	TF 04722	TF 04753	TF 04753 T-7
TF 04712	2-1/2"	5"	2-1/2"	.7499	TF 04750	TF 04722	TF 04753	TF 04753 T-7
TF 04713	2-1/2"	5"	2-1/2"	.7499	TF 04750	TF 04722	TF 04753	TF 04753 T-7
TF 04714	2-1/2"	5"	2-1/2"	.7499	TF 04751	TF 04723	TF 04754	TF 04754 T-15
TF 04715	2-1/2"	5"	2-1/2"	.7499	TF 04751	TF 04723	TF 04754	TF 04754 T-15
TF 04716	3"	6"	3"	.9999	TF 04752	TF 04724	TF 04755	TF 04755 T-20
TF 04717	3"	6"	3"	.9999	TF 04752	TF 04724	TF 04755	TF 04755 T-20
TF 04718	3"	6"	3"	.9999	TF 04752	TF 04724	TF 04755	TF 04755 T-20
TF 04719	3"	6"	3"	1.2499	TF 04752	TF 04724	TF 04755	TF 04755 T-20
TF 04720	3"	6"	3"	1.2499	TF 04752	TF 04724	TF 04755	TF 04755 T-20
TF 04721	3"	6"	3"	1.9999	TF 04752	TF 04724	TF 04755	TF 04755 T-20

Note: All inserts are TiN-coated.