



# Adjustable Reamers

by TOOLFAB

## REPLACEMENT PARTS & ACCESSORIES

### Replaceable Blades

WHEN ORDERING BLADES, BE SURE TO SPECIFY:

- HOW MANY BLADES ARE DESIRED
- BLADE SIZE NUMBER
- REAMER PART NUMBER WITH WHICH THE BLADES ARE TO BE USED
- SPECIFY HIGH-SPEED STEEL OR CARBIDE-TIPPED

BLADE SIZE NUMBER	REAMER NO. 90 & 91 DIAMETER (inches)	REAMER NO. 94 DIAMETER (inches)	NO. OF BLADES/SET
0	5/8 to 3/4	-	4
0	3/4 to 15/16	-	6
1	15/16 to 1	1-3/16 to 1-1/4	6
2	1-1/16 to 1-1/4	1-5/16 to 1-3/8	6
3	1-5/16 to 1-1/2	1-7/16 to 1-3/4	6
4	1-9/16 to 2	1-13/16 to 2	6
5	2-1/16 to 2-3/8	2-1/16 to 2-1/2	6
6	2-7/16 to 3	2-9/16 to 3-1/8	6
6	-	3-3/16 to 4-1/8	8
6	-	4-3/16 to 5-1/4	10
6	-	5-5/16 to 6	12



### Reamer Screws

WHEN ORDERING SCREWS BE SURE TO SPECIFY:

- SCREW PART NUMBER (SEE TABLE BELOW)
- HOW MANY SCREWS ARE DESIRED

SCREW PART NO.	SCREW SIZE NUMBER
600020	0
600025	1
600026	1A
600027	2
600028	3
600029	3B
600030	3C
600031	3D
600032	4
600033	4A
600034	4B
600035	4C
600036	5
600037	5A



### Reamer Pins

WHEN ORDERING PINS, BE SURE TO SPECIFY:

- PIN PART NUMBER (SEE TABLE BELOW)
- HOW MANY PINS ARE DESIRED

PART NO.	PIN SIZE NUMBER	DIAMETER OF PIN (inches)	REAMER NO. 90 & 91 DIAMETER (inches)	REAMER NO. 94 DIAMETER (inches)
600040	1	5/64	15/16 to 1	1-3/16 to 1-1/4
600041	2	3/32	1-1/16 to 1-1/4	1-5/16 to 1-3/8
600042	3	1/8	1-5/16 to 2	1-7/16 to 2
600043	4	5/32	2-1/16 to 2-3/8	2-1/16 to 2-1/2
600044	5	3/16	2-7/16 to 3	2-9/16 to 6



# Adjustable Reamers

by TOOLFAB

## REPLACEMENT PARTS & ACCESSORIES (cont'd)

### Reamer Arbors

WHEN ORDERING ARBORS, BE SURE TO SPECIFY:

- HOW MANY ARBORS ARE DESIRED
- ARBOR PART NUMBER (SEE TABLE BELOW)

M-40/STRAIGHT SHANK PART NO.	M-41/TAPER SHANK PART NO.	ARBOR SIZE NUMBER	REAMER NO. 94 DIAMETER (inches)	OVERALL LENGTH (inches)	REAMER HOLE DIAMETER -LARGE END (inches)	WIDTH OF DRIVING KEY (inches)	M-40 SHANK DIAMETER (inches)	M-41 MORSE TAPER NUMBER	ARBOR KEYS PART NO.
422725	422740	70	1-3/16 to 1-1/4	10	.375	.240	3/4	2	200445
422726	422741	71	1-5/16 to 1-1/2	10	.500	.240	1	3	200445
422727	422742	72	1-9/16 to 1-7/8	11	.625	.240	1	3	200446
422728	422743	73	1-15/16 to 2-1/4	12	.750	.240	1-1/4	4	200446
422729	422744	74	2-5/16 to 2-3/8	13	.875	.240	1-1/4	4	200446
422730	422745	75	2-7/16 to 2-5/8	13.5	1.000	.300	1-1/4	4	200447
422731	422746	76	2-11/16 to 2-3/4	14	1.125	.360	1-3/8	4	200448
422732	422747	77	2-13/16 to 2-7/8	14.5	1.250	.360	1-3/4	5	200448
422733	422748	78	2-15/16 to 3-1/4	15	1.375	.360	1-3/4	5	200448
422734	422749	79	3-5/16 to 3-5/8	15.5	1.500	.415	1-3/4	5	200449
422735	422750	80	3-11/16 to 3-3/4	16	1.625	.480	2	5	200450
422736	422751	81	3-13/16 to 4	16.5	1.875	.480	2	5	200450
422737	422752	82	4-1/16 to 4-5/8	17	2.000	.605	2-1/4	5	200451
422738	422753	83	4-11/16 to 5-1/4	17.5	2.250	.730	2-1/2	5	200452
422739	422754	84	5-5/16 to 6	18	2.500	.730	2-3/4	5	200452

BLADE COLLAR PART NO.	JAM COLLAR PART NO.	TAP SIZE	REAMER NO. 90 & 91 DIAMETER (inches)	REAMER NO. 94 DIAMETER (inches)
200298	N/A	1/2	5/8	-
200299	N/A	9/16	3/4	-
200301	200328	3/4	15/16	-
200302	200329	25/32	1	-
200303	200330	13/16	-	-
200304	200331	27/32	1-1/16	-
200305	200332	7/8	-	1-3/16 - 1-1/4
200306	200333	29/32	1-1/8	-
200307	200334	31/32	1-3/16	-
200308	200335	1	1-1/4	-
200309	200336	1	1-5/16 - 1-3/8	1-5/16 - 1-3/8
200310	200337	1-1/16	1-7/16 - 1-1/2	1-7/16 - 1-1/2
200311	200338	1-1/8	-	-
200312	200339	1-3/16	1-9/16 - 1-5/8	1-9/16 - 1-5/8
200313	200340	1-5/16	1-11/16 - 1-7/8	1-11/16 - 1-7/8
200314	200341	1-7/16	1-15/16 - 2-1/8	1-15/16 - 2-1/8
200315	200342	1-11/16	2-3/16 - 2-3/8	2-3/16 - 2-3/8
200316	200343	1-7/8	2-7/16 - 2-5/8	2-7/16 - 2-5/8
200317	200344	2-1/8	2-11/16 - 2-3/4	2-11/16 - 2-3/4
200318	200345	2-1/4	2-13/16 - 3	2-13/16 - 3
200319	200346	2-1/2	-	3-1/16 - 3-3/8
200320	200347	2-7/8	-	3-7/16 - 3-3/4
200321	200348	3-1/4	-	3-13/16 - 4-1/8
200322	200349	3-9/16	-	4-3/16 - 4-1/2
200323	200350	4	-	4-9/16 - 4-7/8
200324	200351	4-1/4	-	4-15/16 - 5-1/4
200325	200352	4-5/8	-	5-5/16 - 5-5/8
200326	200353	5	-	5-11/16 - 6

### Reamer Blade Collars and Jam Collars

WHEN ORDERING BLADE AND JAM COLLARS, BE SURE TO SPECIFY:

- HOW MANY COLLARS ARE DESIRED
- COLLAR PART NUMBER (SEE TABLE)

