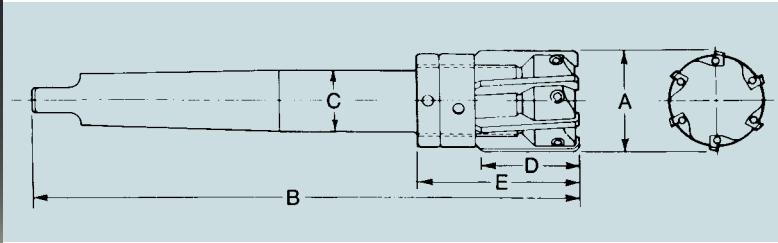




# Adjustable Reamers

by TOOLFAB



## No. 91 TAPERED SHANK (ONE-PIECE CONSTRUCTION)

No. 91 REAMERS ARE STOCKED IN SIZES TO 3-INCH DIAMETER. LARGER SIZES CAN BE FURNISHED ALTHOUGH USUALLY A No. 94 SHELL REAMER IS RECOMMENDED FOR LARGER DIAMETERS.

ONLY SEVEN SIZES OF BLADES ARE NEEDED TO FIT ALL SIZES OF No. 90, No. 91 AND No. 94 REAMERS.

WHEN ORDERING, PLEASE SPECIFY:

- REAMER BODY PART NUMBER (SEE TABLE BELOW)
- DIAMETER
- QUANTITY DESIRED
- WHETHER REAMERS ARE TO BE FITTED WITH HIGH-SPEED STEEL OR CARBIDE-TIPPED BLADES

REAMER BODY PART NO.	REAMER SIZE (inches)	BLADE SIZE NO.	NO. OF BLADES /SET	DIMENSIONS (INCHES)					MORSE TAPER SHANK NO.	TOTAL ADJUSTMENT FOR REGRINDING (inches)	BLADE & JAM COLLARS (Top Size in inches)	SCREW SIZE NO.	PIN SIZE NO.
				A	B	C	D	E					
200183	5/8	0	4	5/8	7-1/2	7/16	1-3/8	1-15/16	1	0.040	1/2	0	None
200183	11/16	0	4	11/16	7-1/2	7/16	1-3/8	1-15/16	1	0.040	1/2	0	None
200184	3/4	0	6	3/4	8-1/2	7/16	1-3/8	1-15/16	1	0.040	9/16	0	None
200184	13/16	0	6	13/16	8-1/2	7/16	1-3/8	1-15/16	1	0.040	9/16	0	None
200184	7/8	0	6	7/8	8-1/2	7/16	1-3/8	1-15/16	1	0.040	9/16	0	None
200185	15/16	1	6	15/16	10	11/16	1-3/8	2-7/16	2	0.110	3/4	1	1
200186	1	1	6	1	10	11/16	1-3/8	2-7/16	2	0.110	25/32	1	1
200187	1-1/16	2	6	1-1/16	10	3/4	1-7/16	2-9/16	2	0.120	27/32	1	2
200188	1-1/8	2	6	1-1/8	10	3/4	1-7/16	2-9/16	2	0.120	29/32	1A	1
200189	1-3/16	2	6	1-3/16	11	7/8	1-7/16	2-9/16	2	0.120	31/32	1A	2
200190	1-1/4	2	6	1-1/4	11	15/16	1-7/16	2-1/2	3	0.120	1	1	2
200191	1-5/16	3	6	1-5/16	12	15/16	1-9/16	2-5/8	3	0.130	1	1	3
200191	1-3/8	3	6	1-3/8	12	15/16	1-9/16	2-5/8	3	0.130	1	2	3
200192	1-7/16	3	6	1-7/16	12	15/16	1-9/16	2-5/8	3	0.130	1-1/16	2	3
200192	1-1/2	3	6	1-1/2	12	15/16	1-9/16	2-5/8	3	0.130	1-1/16	2	3
200193	1-9/16	4	6	1-9/16	13	1	1-7/8	3	3	0.150	1-3/16	3	3
200193	1-5/8	4	6	1-5/8	13	1	1-7/8	3	3	0.150	1-3/16	3	3
200194	1-11/16	4	6	1-11/16	14	1-3/16	1-7/8	3	3	0.150	1-5/16	3	3
200194	1-3/4	4	6	1-3/4	14	1-3/16	1-7/8	3	3	0.150	1-5/16	3B	3
200195	1-13/16	4	6	1-13/16	14	1-3/16	1-7/8	3	3	0.150	1-5/16	3B	3
200195	1-7/8	4	6	1-7/8	14	1-3/16	1-7/8	3	3	0.150	1-5/16	3B	3
200196	1-15/16	4	6	1-15/16	14-1/2	1-5/16	1-7/8	3-1/16	4	0.150	1-7/16	3B	3
200196	2	4	6	2	14-1/2	1-5/16	1-7/8	3-1/16	4	0.150	1-7/16	3B	3
200197	2-1/16	5	6	2-1/16	15	1-5/16	2-3/16	3-1/2	4	0.165	1-7/16	4A	4
200197	2-1/8	5	6	2-1/8	15	1-5/16	2-3/16	3-1/2	4	0.165	1-7/16	4A	4
200198	2-3/16	5	6	2-3/16	15	1-9/16	2-3/16	3-1/2	4	0.165	1-11/16	4A	4
200198	2-1/4	5	6	2-1/4	15	1-9/16	2-3/16	3-1/2	4	0.165	1-11/16	4A	4
200199	2-5/16	5	6	2-5/16	15	1-9/16	2-3/16	3-1/2	4	0.165	1-11/16	4A	4
200199	2-3/8	5	6	2-3/8	15	1-9/16	2-3/16	3-1/2	4	0.165	1-11/16	4A	4
200200	2-7/16	6	6	2-7/16	15-1/2	1-3/4	2-7/16	3-3/4	5	0.180	1-7/8	4A	5
200200	2-1/2	6	6	2-1/2	15-1/2	1-3/4	2-7/16	3-3/4	5	0.180	1-7/8	5A	5
200201	2-9/16	6	6	2-9/16	15-1/2	1-3/4	2-7/16	3-13/16	5	0.180	1-7/8	5A	5
200201	2-5/8	6	6	2-5/8	15-1/2	1-3/4	2-7/16	3-13/16	5	0.180	1-7/8	5A	5
200202	2-11/16	6	6	2-11/16	15-1/2	2	2-7/16	3-3/4	5	0.180	2-1/8	5A	5
200202	2-3/4	6	6	2-3/4	15-1/2	2	2-7/16	3-3/4	5	0.180	2-1/8	5A	5
200203	2-13/16	6	6	2-13/16	16	2	2-7/16	3-3/4	5	0.180	2-1/4	5A	5
200203	2-7/8	6	6	2-7/8	16	2	2-7/16	3-3/4	5	0.180	2-1/4	5A	5
200204	2-15/16	6	6	2-15/16	16	2	2-7/16	3-13/16	5	0.180	2-1/4	5A	5
200204	3	6	6	3	16	2	2-7/16	3-13/16	5	0.180	2-1/4	5A	5

(Note: All new reamers ordered come complete with one set of blades -- please specify which blade style/part no. is required)