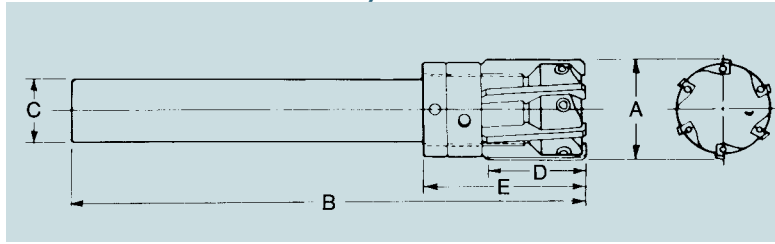




Adjustable Reamers

by TOOLFAB



No. 90 REAMERS ARE STOCKED IN SIZES TO 3-INCH DIAMETER. LARGER SIZES CAN BE FURNISHED ALTHOUGH USUALLY A No. 94 SHELL REAMER IS RECOMMENDED FOR LARGER DIAMETERS.

ONLY SEVEN SIZES OF BLADES ARE NEEDED TO FIT ALL SIZES OF No. 90, No. 91 AND No. 94 REAMERS.

WHEN ORDERING, PLEASE SPECIFY:

- REAMER BODY PART NUMBER (SEE TABLE BELOW)
- DIAMETER
- QUANTITY DESIRED
- WHETHER REAMERS ARE TO BE FITTED WITH HIGH-SPEED STEEL OR CARBIDE-TIPPED BLADES

No. 90

STRAIGHT SHANK (ONE-PIECE CONSTRUCTION)

REAMER BODY PART NO.	REAMER SIZE (inches)	BLADE SIZE NO.	NO. OF BLADES/SET	DIMENSIONS (INCHES)					TOTAL ADJUSTMENT FOR REGRINDING (inches)	BLADE & JAM COLLARS (Top Size in inches)	SCREW SIZE NO.	PIN SIZE NO.
				A	B	C	D	E				
200158	5/8	0	4	5/8	7-1/2	7/16	1-3/8	1-15/16	0.040	1/2	0	None
200158	11/16	0	4	11/16	7-1/2	7/16	1-3/8	1-15/16	0.040	1/2	0	None
200159	3/4	0	6	3/4	8-1/2	1/2	1-3/8	1-15/16	0.040	9/16	0	None
200159	13/16	0	6	13/16	8-1/2	1/2	1-3/8	1-15/16	0.040	9/16	0	None
200159	7/8	0	6	7/8	8-1/2	1/2	1-3/8	1-15/16	0.040	9/16	0	None
200160	15/16	1	6	15/16	10	5/8	1-3/8	2-7/16	0.110	3/4	1	1
200161	1	1	6	1	10	5/8	1-3/8	2-7/16	0.110	25/32	1	1
200162	1-1/16	2	6	1-1/16	10	3/4	1-7/16	2-9/16	0.120	27/32	1	2
200163	1-1/8	2	6	1-1/8	10	3/4	1-7/16	2-9/16	0.120	29/32	1A	1
200164	1-3/16	2	6	1-3/16	11	7/8	1-7/16	2-9/16	0.120	31/32	1A	2
200165	1-1/4	2	6	1-1/4	11	7/8	1-7/16	2-1/2	0.120	1	1	2
200166	1-5/16	3	6	1-5/16	12	7/8	1-9/16	2-5/8	0.130	1	1	3
200166	1-3/8	3	6	1-3/8	12	7/8	1-9/16	2-5/8	0.130	1	2	3
200167	1-7/16	3	6	1-7/16	12	7/8	1-9/16	2-5/8	0.130	1-1/16	2	3
200167	1-1/2	3	6	1-1/2	12	7/8	1-9/16	2-5/8	0.130	1-1/16	2	3
200168	1-9/16	4	6	1-9/16	13	1	1-7/8	3	0.150	1-3/16	3	3
200168	1-5/8	4	6	1-5/8	13	1	1-7/8	3	0.150	1-3/16	3	3
200169	1-11/16	4	6	1-11/16	14	1-1/8	1-7/8	3	0.150	1-5/16	3	3
200169	1-3/4	4	6	1-3/4	14	1-1/8	1-7/8	3	0.150	1-5/16	3B	3
200170	1-13/16	4	6	1-13/16	14	1-1/8	1-7/8	3	0.150	1-5/16	3B	3
200170	1-7/8	4	6	1-7/8	14	1-1/8	1-7/8	3	0.150	1-5/16	3B	3
200171	1-15/16	4	6	1-15/16	14-1/2	1-1/4	1-7/8	3-1/16	0.150	1-7/16	3B	3
200171	2	4	6	2	14-1/2	1-1/4	1-7/8	3-1/16	0.150	1-7/16	3B	3
200172	2-1/16	5	6	2-1/16	15	1-1/4	2-3/16	3-1/2	0.165	1-7/16	4A	4
200172	2-1/8	5	6	2-1/8	15	1-1/4	2-3/16	3-1/2	0.165	1-7/16	4A	4
200173	2-3/16	5	6	2-3/16	15	1-1/2	2-3/16	3-1/2	0.165	1-11/16	4A	4
200173	2-1/4	5	6	2-1/4	15	1-1/2	2-3/16	3-1/2	0.165	1-11/16	4A	4
200174	2-5/16	5	6	2-5/16	15	1-1/2	2-3/16	3-1/2	0.165	1-11/16	4A	4
200174	2-3/8	5	6	2-3/8	15	1-1/2	2-3/16	3-1/2	0.165	1-11/16	4A	4
200175	2-7/16	6	6	2-7/16	15-1/2	1-3/4	2-7/16	3-3/4	0.180	1-7/8	4A	5
200175	2-1/2	6	6	2-1/2	15-1/2	1-3/4	2-7/16	3-3/4	0.180	1-7/8	5A	5
200176	2-9/16	6	6	2-9/16	15-1/2	1-3/4	2-7/16	3-13/16	0.180	1-7/8	5A	5
200176	2-5/8	6	6	2-5/8	15-1/2	1-3/4	2-7/16	3-13/16	0.180	1-7/8	5A	5
200177	2-11/16	6	6	2-11/16	15-1/2	2	2-7/16	3-3/4	0.180	2-1/8	5A	5
200177	2-3/4	6	6	2-3/4	15-1/2	2	2-7/16	3-3/4	0.180	2-1/8	5A	5
200178	2-13/16	6	6	2-13/16	16	2	2-7/16	3-3/4	0.180	2-1/4	5A	5
200178	2-7/8	6	6	2-7/8	16	2	2-7/16	3-3/4	0.180	2-1/4	5A	5
200179	2-15/16	6	6	2-15/16	16	2	2-7/16	3-13/16	0.180	2-1/4	5A	5
200179	3	6	6	3	16	2	2-7/16	3-13/16	0.180	2-1/4	5A	5

(Note: All new reamers ordered come complete with one set of blades -- please specify which blade style/part no. is required)

1 800 790 TOOL